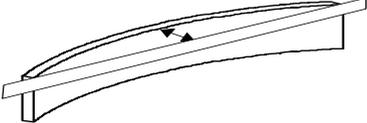
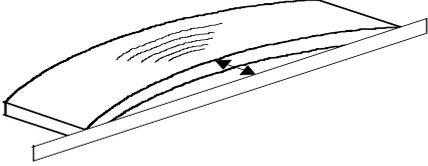
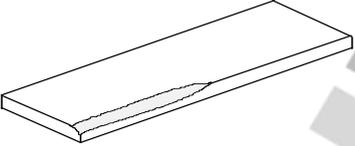
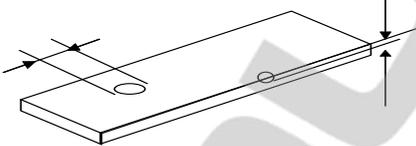
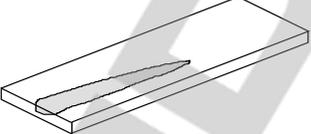
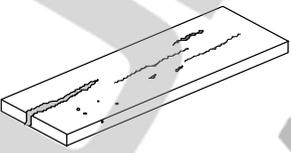


Date: 01.09.2015	AB
Main profiles	Exterior cladding.
Slash (spike, splay) knots	No restrictions.
Sound knots	No restrictions.
Unsound knots (soft dark-coloured)	Not permitted on the usable side. (occurs in pine)
Bark-ringed knots	Closed knot permitted, max. size 1/3 of the board width. Valid per linear meter.
Dead knots (firm dark-coloured)	Not permitted.
Loose knots or knotholes	Not permitted on the visible side. Permitted on the edge provided no visible through hole shall remain after joining the tongue and groove. Knot defects not running through are permitted.
Max. permitted no. of knots per meter	No restrictions.
Checks	Permitted in max. 25% of the length on the usable side, with the max. width not over 0.5 mm. No restrictions for the back side. Through fissures are not permitted.
End shakes	Max permitted length equal to board width, max 30% of the pieces, also through shakes.
Ring shakes	Not permitted.
Wane and mechanical damages	Not permitted on the usable side. Permitted on the back side to a little extent but shall not restrict installation of the material.
Resin pockets	Max. length: 50 mm, max. total per board 200 mm, max. width not over 1 mm. Less than 10 mm not considered.
Bark pocket, scar	Max. 100 mm. Or the total length sum 200 mm.
Compression wood	Compression wood max. 20% of the volume.
Discoloration	Fungus is not permitted. Light blue stain or discoloration (dote) permitted in max. 10% of the volume.
Insect damage	Not permitted.
Moisture content	16 ± 2%
Surface quality	Max. length of hit & miss surface on usable side is the board width.
Tolerance	Length: + 50 mm. Thickness: ± 0.5 mm. Width: ± 0.5 mm. Max 5% deviation in quality grading allowed from total volume of 1 full pack.

<p>Twist</p> 	<p>8 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Wane</p> 	<p>Not permitted on the usable side. Permitted on the back side to a little extent but shall not restrict installation of the material.</p>
<p>Knots</p> 	<p>See the previous page.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Fungus is not permitted. Light blue stain or discoloration (dote) permitted in max. 10% of the volume.</p>
<p>Checks and end shakes</p> 	<p>Max length of checks 25% of the length on the usable side, with the max. width not over 0,5 mm. No restrictions for the back side. Through fissures are not permitted. Max permitted length of the end shakes is equal to board width, max. 30% of the volume, also through shakes.</p>